



1
00:00:07,510 --> 00:00:03,590
perhaps the most important part of a

2
00:00:10,310 --> 00:00:07,520
space voyage is coming home safely

3
00:00:12,629 --> 00:00:10,320
the spacecraft must survive the extreme

4
00:00:14,310 --> 00:00:12,639
heat and friction of re-entry into the

5
00:00:16,630 --> 00:00:14,320
earth's atmosphere

6
00:00:19,109 --> 00:00:16,640
scientists and engineers create heat

7
00:00:21,830 --> 00:00:19,119
shields to protect the spacecraft

8
00:00:25,429 --> 00:00:21,840
but how do they know it will really work

9
00:00:28,070 --> 00:00:25,439
the answer is the arc jet facility

10
00:00:31,189 --> 00:00:28,080
for decades this laboratory recreated

11
00:00:33,750 --> 00:00:31,199
the heat gases and chemistry experienced

12
00:00:36,310 --> 00:00:33,760
during re-entry giving us the confidence

13
00:00:49,750 --> 00:00:36,320

to fly explore

14

00:00:55,189 --> 00:00:52,790

the arc jet combines heat the proper mix

15

00:00:57,670 --> 00:00:55,199

of gases and the chemistry that occurs

16

00:01:00,229 --> 00:00:57,680

at extreme temperatures to simulate the

17

00:01:02,389 --> 00:01:00,239

flow experienced by spacecraft during

18

00:01:04,789 --> 00:01:02,399

their fiery re-entry through earth's

19

00:01:07,510 --> 00:01:04,799

atmosphere so when you're coming back

20

00:01:08,950 --> 00:01:07,520

from low earth orbit or even the moon

21

00:01:10,390 --> 00:01:08,960

you're coming back at very high

22

00:01:12,149 --> 00:01:10,400

velocities

23

00:01:13,270 --> 00:01:12,159

and so from coming back from lower thor

24

00:01:14,789 --> 00:01:13,280

but you're on the order of seven

25

00:01:17,030 --> 00:01:14,799

kilometers a second

26

00:01:19,350 --> 00:01:17,040

uh from the moon you're coming back

27

00:01:22,630 --> 00:01:19,360

about 11 kilometers per second that's

28

00:01:23,590 --> 00:01:22,640

really fast and so when those vehicles

29

00:01:25,990 --> 00:01:23,600

actually

30

00:01:27,429 --> 00:01:26,000

encounter the atmosphere then they're

31

00:01:29,749 --> 00:01:27,439

just essentially slamming right into

32

00:01:31,749 --> 00:01:29,759

that air and so that creates a shock

33

00:01:33,830 --> 00:01:31,759

wave around the vehicle

34

00:01:35,749 --> 00:01:33,840

and right behind that shock that kinetic

35

00:01:38,469 --> 00:01:35,759

energy associated with the reentry is

36

00:01:41,429 --> 00:01:38,479

converted to chemical energy you know so

37

00:01:44,469 --> 00:01:41,439

you take the the basic air it's mostly

38

00:01:47,270 --> 00:01:44,479

nitrogen about 77 nitrogen about 23

39

00:01:48,950 --> 00:01:47,280

oxygen and so what happens is when you

40

00:01:50,789 --> 00:01:48,960

go through that conversion process going

41

00:01:52,069 --> 00:01:50,799

to kinetic to chemical energy what

42

00:01:55,109 --> 00:01:52,079

you're doing is you're breaking apart

43

00:01:56,789 --> 00:01:55,119

the molecules and so at first first is

44

00:01:58,950 --> 00:01:56,799

going to go as the oxygen then it's

45

00:02:01,270 --> 00:01:58,960

going to go the nitrogen so as as

46

00:02:03,990 --> 00:02:01,280

opposed to an oxygen molecule or

47

00:02:06,149 --> 00:02:04,000

nitrogen molecule now you'll have atomic

48

00:02:07,749 --> 00:02:06,159

oxygen or atomic nitrogen and atomic

49

00:02:08,869 --> 00:02:07,759

oxygen can be very i'll call it

50

00:02:11,029 --> 00:02:08,879

corrosive

51
00:02:13,110 --> 00:02:11,039
because it really just eats up material

52
00:02:14,949 --> 00:02:13,120
so all that gas on the other side of the

53
00:02:17,110 --> 00:02:14,959
shock on the vehicle side then

54
00:02:19,670 --> 00:02:17,120
encounters the thermal protection system

55
00:02:21,750 --> 00:02:19,680
and so that's how you have to know

56
00:02:23,430 --> 00:02:21,760
well how does that gas affect that

57
00:02:25,510 --> 00:02:23,440
thermal protection system is it going to

58
00:02:27,830 --> 00:02:25,520
protect the vehicle and of course the

59
00:02:29,750 --> 00:02:27,840
only way we know how to simulate that on

60
00:02:32,470 --> 00:02:29,760
the ground is through these arctic

61
00:02:37,430 --> 00:02:34,790
because we do not know how a material

62
00:02:39,350 --> 00:02:37,440
will behave until it gets in these

63
00:02:41,990 --> 00:02:39,360

facilities there's no

64

00:02:44,150 --> 00:02:42,000

analytical equivalent to an arc jet we

65

00:02:46,550 --> 00:02:44,160

have math models and we have tools but

66

00:02:48,830 --> 00:02:46,560

they require arc jet testing to

67

00:02:51,589 --> 00:02:48,840

benchmark them and to provide decor

68

00:02:53,990 --> 00:02:51,599

properties for those tools so there's a

69

00:02:54,790 --> 00:02:54,000

lot of materials that that might perform

70

00:02:56,710 --> 00:02:54,800

well

71

00:02:58,229 --> 00:02:56,720

in a strictly thermal environment such

72

00:03:00,550 --> 00:02:58,239

as blowtorch

73

00:03:02,309 --> 00:03:00,560

but will not perform the same in an arc

74

00:03:04,390 --> 00:03:02,319

jet or in flight because of this

75

00:03:07,589 --> 00:03:04,400

chemistry of the flow field

76

00:03:10,710 --> 00:03:07,599

so the basic operation of the arc jet is

77

00:03:12,309 --> 00:03:10,720

to simulate the re-entry environment

78

00:03:13,990 --> 00:03:12,319

the nuts and bolts of it is you want to

79

00:03:15,190 --> 00:03:14,000

take gas and just take it to a very high

80

00:03:16,390 --> 00:03:15,200

energy level

81

00:03:19,830 --> 00:03:16,400

and

82

00:03:22,070 --> 00:03:19,840

the heater is the workhorse of the arc

83

00:03:25,190 --> 00:03:22,080

jet facility so all the components come

84

00:03:26,550 --> 00:03:25,200

together uh to make the test work with

85

00:03:29,350 --> 00:03:26,560

high pressure water cooling for the

86

00:03:32,229 --> 00:03:29,360

cooling of segments to the

87

00:03:34,229 --> 00:03:32,239

test gas the nitrogen oxygen to the

88

00:03:36,789 --> 00:03:34,239

electrical power and then into the

89

00:03:38,070 --> 00:03:36,799

vacuum system for testing material

90

00:03:39,910 --> 00:03:38,080

okay so when we

91

00:03:40,710 --> 00:03:39,920

receive a model typically the models

92

00:03:42,710 --> 00:03:40,720

come

93

00:03:45,750 --> 00:03:42,720

with thermocouples already attached and

94

00:03:48,550 --> 00:03:45,760

then in the test chamber we have two

95

00:03:51,509 --> 00:03:48,560

hydraulically actuated sting arms so we

96

00:03:54,070 --> 00:03:51,519

would establish our flow field

97

00:04:02,869 --> 00:03:54,080

and then the model is on a sting arm b

98

00:04:07,589 --> 00:04:04,710

and then we rotate it out out of the

99

00:04:09,830 --> 00:04:07,599

flow field so on that sting arm is where

100

00:04:11,589 --> 00:04:09,840

all the data hookups are so we would run

101
00:04:13,429 --> 00:04:11,599
that to

102
00:04:15,589 --> 00:04:13,439
to our data system

103
00:04:16,949 --> 00:04:15,599
during the test we get all kinds of

104
00:04:19,349 --> 00:04:16,959
additional data

105
00:04:21,030 --> 00:04:19,359
we would test these types of ablators

106
00:04:22,230 --> 00:04:21,040
typically up to three thousand four

107
00:04:24,550 --> 00:04:22,240
thousand

108
00:04:25,670 --> 00:04:24,560
degrees fahrenheit even higher

109
00:04:28,070 --> 00:04:25,680
we would test them at very high

110
00:04:29,430 --> 00:04:28,080
temperatures for

111
00:04:31,350 --> 00:04:29,440
different types of trajectories

112
00:04:33,270 --> 00:04:31,360
primarily for the lunar is what gave the

113
00:04:35,430 --> 00:04:33,280

highest types of heating rates and

114

00:04:37,430 --> 00:04:35,440

correspondingly the highest temperatures

115

00:04:38,469 --> 00:04:37,440

of the surface of the model

116

00:04:41,350 --> 00:04:38,479

for a

117

00:04:43,350 --> 00:04:41,360

iss type of re-entry

118

00:04:44,550 --> 00:04:43,360

the heating rates are a lot lower so

119

00:04:45,670 --> 00:04:44,560

we're talking about two thousand three

120

00:04:47,350 --> 00:04:45,680

thousand

121

00:04:49,350 --> 00:04:47,360

degrees but for a lunar type very

122

00:04:51,350 --> 00:04:49,360

ballistic type of re-entry

123

00:04:52,629 --> 00:04:51,360

you're about four thousand degrees even

124

00:04:54,670 --> 00:04:52,639

higher than that

125

00:04:57,590 --> 00:04:54,680

the use of the arc jet began in the

126

00:04:59,670 --> 00:04:57,600

1960s for the apollo program

127

00:05:01,670 --> 00:04:59,680

scientists and engineers needed to test

128

00:05:03,909 --> 00:05:01,680

the heat shield material for the apollo

129

00:05:06,790 --> 00:05:03,919

spacecraft which would be returning to

130

00:05:08,870 --> 00:05:06,800

earth at unprecedented speeds as you

131

00:05:10,790 --> 00:05:08,880

know we had to develop an apollo heat

132

00:05:12,629 --> 00:05:10,800

shield material

133

00:05:15,350 --> 00:05:12,639

and to do that we actually tested

134

00:05:17,430 --> 00:05:15,360

several different ablator materials

135

00:05:18,950 --> 00:05:17,440

from different companies well we did

136

00:05:20,550 --> 00:05:18,960

learn several things that there are

137

00:05:22,310 --> 00:05:20,560

certain ingredients that you can put in

138

00:05:23,430 --> 00:05:22,320

the material that do not enhance its

139

00:05:25,430 --> 00:05:23,440

performance

140

00:05:26,710 --> 00:05:25,440

in fact one of the materials that we

141

00:05:29,590 --> 00:05:26,720

actually tested

142

00:05:31,909 --> 00:05:29,600

a big claim by the company

143

00:05:35,029 --> 00:05:31,919

was the ingredient that they put in it

144

00:05:37,350 --> 00:05:35,039

was what really made it great

145

00:05:38,950 --> 00:05:37,360

we tested that material with their

146

00:05:41,029 --> 00:05:38,960

so-called

147

00:05:43,270 --> 00:05:41,039

magic ingredient

148

00:05:44,950 --> 00:05:43,280

and we didn't get very good results

149

00:05:46,070 --> 00:05:44,960

however we took the ingredient out of

150

00:05:48,870 --> 00:05:46,080

the material

151
00:05:51,110 --> 00:05:48,880
retested it and it was much better

152
00:05:53,189 --> 00:05:51,120
so that's the facility allows you to

153
00:05:54,710 --> 00:05:53,199
test those things and make judgments on

154
00:05:55,990 --> 00:05:54,720
the material itself

155
00:05:57,830 --> 00:05:56,000
absolutely

156
00:05:59,110 --> 00:05:57,840
the apollo material because of the arc

157
00:06:01,029 --> 00:05:59,120
jet testing

158
00:06:03,830 --> 00:06:01,039
went from a high density material of

159
00:06:06,309 --> 00:06:03,840
around 60 pounds per cubic foot

160
00:06:08,790 --> 00:06:06,319
all the way down to around 32 pounds per

161
00:06:10,230 --> 00:06:08,800
cubic foot by the addition of some

162
00:06:12,950 --> 00:06:10,240
fillers we call them

163
00:06:15,510 --> 00:06:12,960

uh within the material and we still got

164

00:06:17,430 --> 00:06:15,520

really good performance we got

165

00:06:19,510 --> 00:06:17,440

good temperature performance we got good

166

00:06:22,469 --> 00:06:19,520

installation performance and we got the

167

00:06:24,150 --> 00:06:22,479

good surface performance that we wanted

168

00:06:26,950 --> 00:06:24,160

from the ablator itself

169

00:06:28,870 --> 00:06:26,960

so absolutely you can test a material

170

00:06:30,950 --> 00:06:28,880

with various compositions

171

00:06:33,430 --> 00:06:30,960

and make good judgments on how that

172

00:06:34,950 --> 00:06:33,440

composition changes that material

173

00:06:36,550 --> 00:06:34,960

under these conditions of pressure and

174

00:06:39,350 --> 00:06:36,560

temperature

175

00:06:41,510 --> 00:06:39,360

as the apollo program ended the arc jet

176
00:06:43,749 --> 00:06:41,520
was called into service once again to

177
00:06:45,270 --> 00:06:43,759
test the thermal protection system for

178
00:06:47,909 --> 00:06:45,280
the space shuttle

179
00:06:50,710 --> 00:06:47,919
unlike the apollo spacecraft which was a

180
00:06:52,710 --> 00:06:50,720
one-use vehicle the shuttle spacecraft

181
00:06:54,150 --> 00:06:52,720
would be used again and again for

182
00:06:56,629 --> 00:06:54,160
multiple flights

183
00:06:59,270 --> 00:06:56,639
its thermal protection consisted of new

184
00:07:01,510 --> 00:06:59,280
lightweight tiles

185
00:07:04,070 --> 00:07:01,520
and reinforced carbon-carbon shielding

186
00:07:05,830 --> 00:07:04,080
for the nose and wing leading edges

187
00:07:07,510 --> 00:07:05,840
i was a manager on the carbon system

188
00:07:09,990 --> 00:07:07,520

which was a high temperature portion of

189

00:07:11,670 --> 00:07:10,000

the orbiter thermal protection system

190

00:07:13,909 --> 00:07:11,680

and because we needed to go to high

191

00:07:15,270 --> 00:07:13,919

temperatures which was the hottest spot

192

00:07:17,350 --> 00:07:15,280

on the vehicle we could test

193

00:07:19,589 --> 00:07:17,360

temperatures in excess of

194

00:07:21,029 --> 00:07:19,599

3000 degrees fahrenheit on the surface

195

00:07:23,189 --> 00:07:21,039

of the material

196

00:07:27,029 --> 00:07:23,199

which allowed us to develop

197

00:07:28,830 --> 00:07:27,039

performance curves performance analysis

198

00:07:30,950 --> 00:07:28,840

limits of the materials

199

00:07:31,990 --> 00:07:30,960

performance just about anything you want

200

00:07:35,270 --> 00:07:32,000

to know

201
00:07:37,110 --> 00:07:35,280
early on in the carbon program we

202
00:07:39,110 --> 00:07:37,120
uncovered along with some testing done

203
00:07:41,430 --> 00:07:39,120
at ames research center

204
00:07:43,430 --> 00:07:41,440
a phenomenon that we called

205
00:07:45,510 --> 00:07:43,440
oxidation between the coating of the

206
00:07:47,670 --> 00:07:45,520
carbon which was a silicon carbide

207
00:07:49,510 --> 00:07:47,680
coating and the carbon substrate which

208
00:07:51,749 --> 00:07:49,520
is basically carbon

209
00:07:53,830 --> 00:07:51,759
we had what we call pinhole formations

210
00:07:54,710 --> 00:07:53,840
between the interface

211
00:07:56,869 --> 00:07:54,720
which

212
00:08:00,070 --> 00:07:56,879
was not satisfactory because we could

213
00:08:01,990 --> 00:08:00,080

lose the carbon coating system

214

00:08:04,070 --> 00:08:02,000

due to lack of strength between the

215

00:08:05,510 --> 00:08:04,080

coating and the carbon cell and carbide

216

00:08:07,510 --> 00:08:05,520

coating

217

00:08:09,350 --> 00:08:07,520

that was a very important finding

218

00:08:11,749 --> 00:08:09,360

between

219

00:08:14,469 --> 00:08:11,759

ames and johnson space center in arctic

220

00:08:17,189 --> 00:08:14,479

testing as a result of that we developed

221

00:08:20,390 --> 00:08:17,199

a system called the teo system

222

00:08:23,670 --> 00:08:20,400

a tetraethylene silicate which we could

223

00:08:25,510 --> 00:08:23,680

infiltrate into the porosity of the

224

00:08:27,189 --> 00:08:25,520

carbon system

225

00:08:29,110 --> 00:08:27,199

which then protected

226

00:08:30,629 --> 00:08:29,120

this formation of these so-called

227

00:08:33,110 --> 00:08:30,639

pinholes

228

00:08:35,589 --> 00:08:33,120

for decades work continued with the arc

229

00:08:37,750 --> 00:08:35,599

jet in service of the space shuttle both

230

00:08:40,230 --> 00:08:37,760

testing for improvements of the thermal

231

00:08:42,389 --> 00:08:40,240

protection system as well as for

232

00:08:45,670 --> 00:08:42,399

unexpected events

233

00:08:48,310 --> 00:08:45,680

yeah very memorable tests uh for me was

234

00:08:49,829 --> 00:08:48,320

after the columbia accident

235

00:08:52,150 --> 00:08:49,839

obviously

236

00:08:53,670 --> 00:08:52,160

it all hit us very hard

237

00:08:55,590 --> 00:08:53,680

and we immediately came into this

238

00:08:58,230 --> 00:08:55,600

facility to help

239

00:09:00,550 --> 00:08:58,240

uh understand what happened during that

240

00:09:03,030 --> 00:09:00,560

accident at that point in time we knew

241

00:09:05,190 --> 00:09:03,040

that we actually had a hole in the

242

00:09:08,790 --> 00:09:05,200

leading edge of the orbiter and so what

243

00:09:11,670 --> 00:09:08,800

we did is we we put a hole in some

244

00:09:13,350 --> 00:09:11,680

aluminum plates and we put some

245

00:09:15,350 --> 00:09:13,360

big thick cables

246

00:09:17,750 --> 00:09:15,360

behind that and we were trying to do is

247

00:09:19,430 --> 00:09:17,760

trying to understand how the flow could

248

00:09:21,430 --> 00:09:19,440

be ingested through a hole

249

00:09:23,509 --> 00:09:21,440

and then destroy some of the cabling

250

00:09:25,430 --> 00:09:23,519

that controls the vehicle itself

251
00:09:27,350 --> 00:09:25,440
and so we actually set up that process

252
00:09:28,150 --> 00:09:27,360
and actually did the those arctic tests

253
00:09:30,710 --> 00:09:28,160
here

254
00:09:32,230 --> 00:09:30,720
and of cour it helped us get data to

255
00:09:34,310 --> 00:09:32,240
correlate to our models so we could

256
00:09:36,470 --> 00:09:34,320
better describe what happened during the

257
00:09:38,870 --> 00:09:36,480
accident itself

258
00:09:41,990 --> 00:09:38,880
so those are some very important tests

259
00:09:43,829 --> 00:09:42,000
that we did and very quickly and

260
00:09:48,829 --> 00:09:43,839
very important to understanding and all

261
00:09:50,710 --> 00:09:48,839
that is is documented in the cave report

262
00:09:52,230 --> 00:09:50,720
sts-117

263
00:09:54,230 --> 00:09:52,240

where we had a

264

00:09:56,870 --> 00:09:54,240

blanket that was uh

265

00:09:58,870 --> 00:09:56,880

detached partially from uh from the

266

00:10:01,269 --> 00:09:58,880

ohm's pod which is back the back on the

267

00:10:02,790 --> 00:10:01,279

back towards the tail of the orbiter and

268

00:10:04,870 --> 00:10:02,800

we could see it

269

00:10:08,069 --> 00:10:04,880

we were concerned about how to repair it

270

00:10:09,430 --> 00:10:08,079

and so we some innovative folks said hey

271

00:10:12,470 --> 00:10:09,440

we got these

272

00:10:14,310 --> 00:10:12,480

medical staples on board we sent an

273

00:10:16,150 --> 00:10:14,320

astronaut out there and used this staple

274

00:10:18,470 --> 00:10:16,160

gun to stitch this thing back together

275

00:10:20,310 --> 00:10:18,480

but we didn't know is what would happen

276

00:10:22,870 --> 00:10:20,320

with the staples during re-entry would

277

00:10:25,030 --> 00:10:22,880

they just disintegrate and then

278

00:10:26,870 --> 00:10:25,040

and then the repair would be worthless

279

00:10:28,949 --> 00:10:26,880

did that test and that repair worked

280

00:10:30,870 --> 00:10:28,959

beautifully we had camera on it steve

281

00:10:33,430 --> 00:10:30,880

did a good job setting up a camera and

282

00:10:35,990 --> 00:10:33,440

we can see the staples glowing we can

283

00:10:37,269 --> 00:10:36,000

see the pins glowing and they decide yes

284

00:10:38,710 --> 00:10:37,279

do the eva

285

00:10:41,269 --> 00:10:38,720

and it worked great

286

00:10:44,470 --> 00:10:41,279

another mission was sts-118

287

00:10:46,310 --> 00:10:44,480

we saw some ice damage to a tile and so

288

00:10:48,069 --> 00:10:46,320

we said hey we're really concerned about

289

00:10:50,550 --> 00:10:48,079

this is this going to cause a problem

290

00:10:52,710 --> 00:10:50,560

during re-entry so we actually machined

291

00:10:55,590 --> 00:10:52,720

a damage into a tile we did several

292

00:10:56,949 --> 00:10:55,600

tests so we did those tests convinced

293

00:10:59,269 --> 00:10:56,959

ourselves that we'd be okay during

294

00:11:01,590 --> 00:10:59,279

re-entry and lo and behold the the

295

00:11:04,230 --> 00:11:01,600

vehicle did come back and without any

296

00:11:07,110 --> 00:11:04,240

problems whatsoever

297

00:11:09,590 --> 00:11:07,120

the arc jet proved time and again the

298

00:11:12,710 --> 00:11:09,600

importance of testing materials to see

299

00:11:14,870 --> 00:11:12,720

how they would behave during re-entry

300

00:11:17,750 --> 00:11:14,880

the data gathered and the lessons

301

00:11:20,710 --> 00:11:17,760

learned from the arc jet live on